


<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	23545
<b>Description:</b> Shim		<b>Part Number:</b>	D3442-3
<b>Dwg:</b> D3442 Rev. A		<b>Qty:</b>	100 / 02
<b>Ref:</b>		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05/09/08	100
2	PG	Issue P/O: <u>2068197</u> Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3442 Possible Supplier: Industrial Laser <b>Material release note is required</b>	U	05/06/08	100
3	RG	Receive and Inspect for transit damage <b>Enure material release note is attached</b>	CY	05/06/30	102
4	QC6	Inspect dimensions as per Dwg D3442	U	05/09/08	102
5	ST	Identify and Stock in WS cell	A	05/09/08	102
6	AC	Cost / part: <u>.74</u>	SOS	05-09-08	102
7	DC	Close W/O <u>.74</u> Inspect Level 21	U	05/09/08	102

Rev	Date	Change	Revised By	Approved
A	05.09.02	New issue	KJ/JLM	

RELEASED  
05/09/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

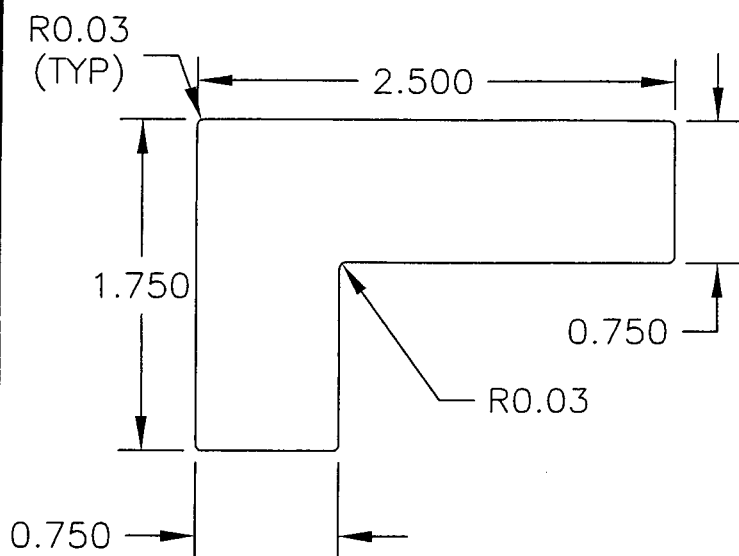
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 05/29/09

NOTE: Date & initial all entries

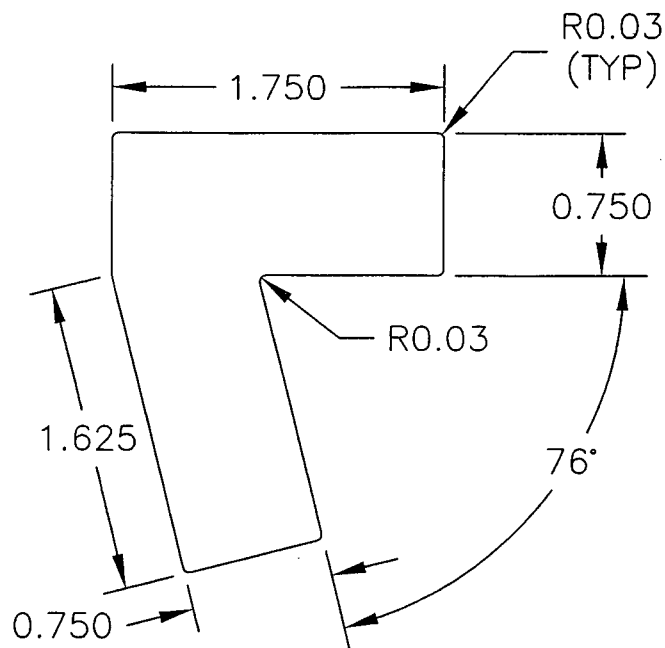
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3442	REV. A SHEET 1 OF 1
DATE 05.06.03		TITLE SHIM	SCALE 1:1
A	05.06.03	NEW ISSUE	



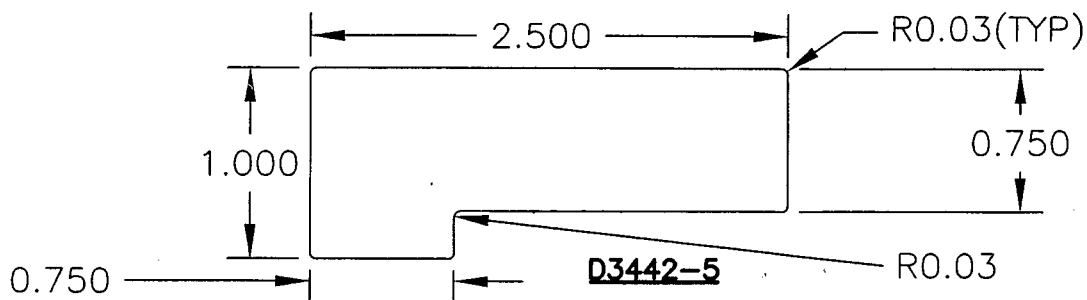
**D3442-1**



**D3442-3**

**D3442-1/-3 SHIM**

- 1) MATERIAL: AISI 304/316 SS SHEET 21 GAUGE (0.034 THICK)  
(REF DART SPEC M304S21GA)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



**D3442-5**

**D3442-5 SHIM**

- 1) MATERIAL: AISI 304/316 SS SHEET 16 GAUGE (0.063 THICK)  
(REF DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

**RELEASED**

05.08.19 [Signature]

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jun 10, 2005  
01:45 pm

Work Order No : 0023545  
Project Name : D3442-3  
Project For : WK524  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3442-3  
Description :  
Manufactured : No  
Amount Req'd : 0  
Amount Done : 0  
Start Date : 06-08-05  
Est Finish Date :  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

YEH MAU CORP.  
YEH MAU CORP.

INVOICE NO.:  
COMMODITY:

FORMA65

PRIME COLD ROLLED STAINLESS STEEL SHEET AISI 304NO.4 (SIC)  
FINISH WITH 100 MIC.FILM ON MAIN SIDE, WITH BACK PASS,  
SLITTED EDGE AISI 304,2B FINISH, WITH PAPER INTERLEAVED,  
SLITTED EDGE.

SPECIFICATION:  
CUSTOMER:

INTEGRIS METALS LTD

# INSPECTION CERTIFICATE

## MATERIAL TEST/INSPECTION CERTIFICATES

工廠:高雄橋南竹脚路345號  
345, SHUN AN RD. LIU CHU HSIANG  
KAOHSIUNG TAIWAN R.O.C.  
TEL:07-872845 FAX:07-873008  
CERTIFICATE NO:8911182  
DATE OF ISSUE:1/24/2004

SPECIFICATION : CUSTOMER :		AISI 304 INTEGRIS METALS LTD				Physical Properties Tensile Test GL-50 m/m					Chemical Composition (%)							
(ITEM NO) SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Y.S.	T.S.	EL.	HRB	HV	C	SI	Mn	P	S	NE	Cr	N
		KGS	LBS			(N/mm <sup>2</sup> )	(N/mm <sup>2</sup> )	(%)			x100	x100	x100	x100	x100	x100	x100	x100
AISI 304 2B (7425-4228)																		
24GA/48"X120"	1	1,465	3,230	YU231320	3AS44453B-21	258	685	56	81	166	4.8	51	119	24	2	804	1821	2.7
24GA/48"X120"	1	1,464	3,228	YU231320	3AS44453B-22	258	685	56	81	166	4.8	51	119	24	2	804	1821	2.7
22GA/48"X96" (7426-6860)	1	1,464	3,228	YU230510	38S37800B-61	280	673	53	82	162	5.4	50	128	26	3	815	1819	2.4
22GA/48"X96" (7426-6860)	1	1,375	3,031	YU230510	38S37800B-52	280	673	53	82	162	5.4	50	128	26	3	815	1819	2.4
22GA/48"X120" (7426-6860)	1	1,445	3,186	YU134975	3AS43434A-1	312	666	51	82	161	4.1	49	112	24	2	808	1821	2.8
18GA/48"X96" (7426-6860)	1	1,497	3,300	YU231066	3AS42732-4	301	664	49	84	166	3.7	40	116	27	5	810	1824	3.7
18GA/48"X96" (7426-6860)	1	1,453	3,203	YU231066	3AS42732-5	301	664	49	84	166	3.7	40	116	27	5	810	1824	3.7
18GA/48"X120"	1	1,455	3,208	YU231066	3AS42732-8	301	664	49	84	166	3.7	40	116	27	5	810	1824	3.7
16GA/48"X120"	1	1,423	3,137	YU231143	3AS42886A-6	302	650	53	82	159	4.5	52	123	28	4	810	1822	2.7
16GA/48"X120"	1	1,424	3,139	YU231143	3AS42886A-7	302	650	53	82	159	4.5	52	123	28	4	810	1822	2.7
16GA/48"X120"	1	1,420	3,131	YU231143	3AS42886B-1	302	650	53	82	159	4.5	52	123	28	4	810	1822	2.7
18GA/48"X96" (7426-7040)	1	1,441	3,177	YU231075	3AS42917A-1	302	650	52	83	162	4.2	48	119	26	6	808	1813	3.4
18GA/48"X96" (7426-8053)	1	1,441	3,177	YU231075	3AS42917A-2	302	650	52	83	162	4.2	48	119	26	6	808	1813	3.4
14GA/48"X120"	1	1,420	3,131	YU231075	3AS42917A-3	302	650	52	83	162	4.2	48	119	26	6	808	1813	3.4
14GA/48"X120"	1	1,420	3,131	YU231075	3AS42917A-4	302	650	52	83	162	4.2	48	119	26	6	808	1813	3.4
14GA/60"X96" (7426-8240)	1	1,446	3,188	YU135202	3AS45623A-211	301	641	53	81	157	5.1	51	114	30	9	808	1822	3
14GA/60"X96" (7426-8277)	1	1,405	3,097	YU135202	3AS45623A-213	301	641	53	81	157	5.1	51	114	30	9	808	1822	3
14GA/60"X120"	1	1,540	3,395	YU135202	3AS45623A-214	301	641	53	81	157	5.1	51	114	30	9	808	1822	3
18 25,908 57,317																		

Remarks:  
NO MERCURY CONTAMINATION  
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS  
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

Product in accordance with ASTM A240, A480,  
A282R, ASME SA24, A285/66D.

YEH MAU CORP.

*Lin Kuan Hsin*  
Manager of Quality Assurance Section

2094 304 0455  
(0.037)